5040
ROAD BUILDER
SAE Net Horsepower: 268 HP (200 kW)
Operating Weight: 110,679 lbs (50,203 kg)
Swing Torque: 110,600 lbf-ft. (150 kN•m)
Link-Belt Forestry machines are designed and built with you in mind. Whether you’re pioneering sites, building access roads, harvesting timber, processing logs or loading trucks at the mill yard, we’ve got the right equipment for the job. The new Link-Belt 5040 forestry machines feature powerful, fuel-efficient Final Tier 4 engines that don’t require a Diesel Particulate Filter (DPF), matched to a larger fuel tank that keeps you working longer. 5040 forestry machines offer improved cycle times, more swing torque, and better fuel economy. This attention to detail insures that Link-Belt Forestry machines deliver outstanding performance and productivity where it matters most. We focus on the machine so you can focus on your work.
Faster cycle time and attachment speed:
• 23% faster boom-down/arm-in
• 19% faster boom up/swing
• Up to 7% bonus lifting capacity due to wider lifting area and fuel tank placement on counterweight

Superior maneuverability and fine control:
• Dedicated C/V for application
• Forestry-exclusive circuit for arm-in regeneration and arm-2 spool

Heavy-duty components built for the woods include house doors/covers/protective guards/redesigned PF/reinforced boom foot revolving frame/thicker undercarriage/factory-fabricated attachment with optimized heel

Debris screens and optional fuel shut-off valve for safety

Tough, field-repairable parts include 3-pc. steel engine hood, add-on hockey stick, LED lights and no-bolt oil filler

7” high-definition color monitor

Full-time rear view camera is standard

RemoteCARE® telematics keeps a watchful eye on performance, maintenance intervals and theft deterrence; FREE subscription.

Convenient ticket slot; now the operator doesn’t have to bend down to hand the truck driver a log ticket

Oregon OSHA/ROPS/WCB-certified forestry cabs are 8082-2 compliant; are available with sky roof and escape hatch. Choose rear-entry or side-entry cabs & risers, with windows made from impact-resistant polycarbonate.

2-3% DEF (Diesel Exhaust Fluid) to diesel consumption rate, combined with one of the largest DEF tank capacities lets you work long hours between refills

Servicing is a snap, with convenient access to all routine service points, including sample ports for engine and hydraulic oil. All service ports can be accessed via hand-turn knobs, with no tools needed.

FT4 engine is fuel efficient without sacrificing power and no diesel particulate filter to ever worry about!
Rock-Solid Warranty Coverage

All 40-Series machines are backed by a 3-year/3,000* hour Full Machine Warranty, 3-year/5,000 hour Powertrain Warranty, 3-year/10,000 hour XtraStructure Warranty, 5-year/3,000 hour EPA Emissions Warranty and participation in the X4/40-Series Fluids Analysis Program for the life of the warranty. Extended warranty coverage packages are also available.

*Applies to 2018 or newer serialized models only. All other 40-Series models are covered by a 1-year/1,800-hour full machine warranty, 2-year/3,000 hour Engine Warranty (2,000 hrs. electrical parts)

Our Dealers Know Their Way Around The Woods

A network of Link-Belt Forestry and Excavator dealers across the U.S. and Canada is waiting to serve you. Expect fast and dependable service, backed by 24/7 access to parts.
Specifications

**Engine**

- Isuzu AQ-SHK1X Final Tier 4 turbocharged diesel engine with electronic control (ECM) and high pressure common-rail fuel injection, 6-cylinder, water-cooled, cooled Exhaust Gas Recirculation (EGR), Intercooler, Variable-Geometry Turbocharger (VGT), Diesel Oxidation Catalyst (DOC) and Selective Catalytic Reduction (SCR) system with Dosing Control Module (DCM) and heated DEF lines.
- Electronic fuel pump and priming, Fuel cooler, Auto-idle start, Auto warm-up, EPF engine protection, dual-stage fuel filtration, remote oil filter, engine oil sample port, green plug oil drain, double element air filter.
- SAE J 1349 net hp .................................................. 268 HP (200 kW) @ 1,900 rpm
- Displacement ................................................................. 7.8 L
- Maximum torque .................................................. 729 lbf-ft (988 N-m) @ 1,500 rpm
- Starter ................................................................................. 24V-5.0kW
- Alternator ............................................................................. 90 amp
- Battery ........................................................................... (2) 12-volt 128 amp hours
- Transmission .................................................................. 6-speed manual
- Torque converter .................................................................. 2,200 lb-ft (3,000 N-m)
- Clutch ........................................................................ 4500 psi (31 MPa)
- Maximum operating speed .................................................. 2.8 mph (4.5 km/h)
- Max. travel speed ................................................... 1.7 - 2.8 mph (2.7 - 4.5 km/h)
- Swing drive ........................................................................ 2.8 gal. (10.5 liters)
- Hydraulic tank ..................................................................... 46 gal. (175 liters)
- Fuel tank ............................................................................ 216 gal. (820 liters)
- Coolant tank ...................................................................... 20 gal. (76 liters)
- Oil cooler ........................................................................... 15 gal. (57 liters)
- Engine oil ........................................................................... 12.7 gal. (48 liters)
- DEF Tank ............................................................................ 40 gal. (152 liters)
- Cooling system ................................................................. 10 gal. (38 liters)
- Engine displacement .......................................................... 7.8 L
- Compression ratio .......................................................... 18:1
- Power to weight .............................................................. 0.8 HP/lb (0.36 kW/kg)
- Horsepower to weight ...................................................... 0.9 HP/lb (0.41 kW/kg)
- Horsepower to weight ratio ............................................. 0.88
- Weight distribution ......................................................... 48% front, 52% rear
- Ground Pressure (less cab) ................................................. 10.2 psi (0.070 MPa)
- Swing torque ..................................................................... 110,600 lbf-ft (150 kN•m)
- Max. swing torque .......................................................... 110,679 lbs (50 203 kg)

**Swing**

- Swing speed ........................................................................... 0 - 7.6 rpm
- Tail swing............................................................................. 12° 3' (3.74 m)
- Swing torque ....................................................................... 110,600 lbf-ft (150 kN•m)

**Undercarriage**

- High-Wide track gauge with x-pattern carbody. Full-length track guards (2 piece, bolt-on), Sealed and strutterd track chain, Sealed rollers and idlers, Idler mount reinforcement. Two-speed independent hydrostatic travel with planetary final drive, HD travel motor covers, Disc type brakes, Adjustable track tension, HD swivel guard - hinged.
- Carrier rollers ........................................................................ 2 per side
- Track rollers .......................................................................... 9 per side
- Track link pitch ....................................................................... 9.02” (229 mm)
- Shoes ................................................................................... 50 per side
- Shoe width ........................................................................... 27.5” (700 mm)
- Ground Pressure (less cab) ..................................................... 10.2 psi (0.070 MPa)

**Travel System**

- Two-speed independent hydrostatic travel with axial piston motors. Hydraulic motor powered output shaft coupled to a planetary reduction unit and track sprocket. All hydraulic components mounted within the width of side frame. Automatic downshift. Single pedal travel. Spring applied, hydraulically released disc parking brake built into each motor. Each travel motor equipped with counterbalance valve to prevent overspeeding down an incline.
- Max. travel speed .................................................................. 1.7 - 2.8 mph (2.7 - 4.5 km/h)
- Drawbar pull ..................................................................... 76,400 lbf (340 kN)
- Gradeability ........................................................................ 70% (35°)

**Attachment**

- Boom ................................................................................. 21’ 2” (6.45 m)
- Arm .................................................................................... 10’ 8” (3.25 m)
- Tilt ...................................................................................... 5°

**Lubricant & Coolant Capacity**

- Fuel tank .......................................................................... 216 gal. (820 liters)
- Hydraulic tank ..................................................................... 46 gal. (175 liters)
- Hydraulic system ................................................................. 92 gal. (350 liters)
- Final drive (per side) .......................................................... 4.0 gal. (15 liters)
- Swing drive .......................................................................... 2.8 gal. (10.5 liters)
- Engine oil ............................................................................ 12.7 gal. (48 liters)
- DEF Tank ............................................................................ 40 gal. (152 liters)
- Cooling system ................................................................. 10 gal. (38 liters)

**Cooling system**

- Cooling system capacity .................................................. 10 gal. (38 liters)

**Operating Weight**

- Working weight with side-entry forestry cab, 12” (305 mm) cab riser, road builder attachment, 3,459 lb. (1,569 kg) 42” HDP bucket, high-wide undercarriage, 15,200 lb. (6,900 kg) counterweight, 27.5” (700 mm) 2-bar shoes
- 110,679 lbs (50 203 kg)

**Cab and Controls**

- Oregon OSHA/ROPS/WCB compliant forestry cab, 12” riser, (8) LED exterior work lights, Key Fob with remote light functionality, Sirius® Satellite and iPod® ready sound system with AM/FM, MP3 interface, dual speakers and mute button, SCM high-back air-suspension seat, Sliding/reclining, adjustable armrests, lumbar support, retractable seat belt and foot rests, +/- 5 degree tilt, Control panel with illuminated soft-touch switches, High definition LCD monitor with full color 7” display, 2-position LED swivel map lights with red ambient illumination for safety and night vision compatibility, Low-effort controls pre-wired for auxiliary hydraulics, Sliding 4-position tilting control consoles, Climate control, Job ticket slot, CB radio antenna mounting provision, Sky roof, Single motor arm intermittent/continuous windshield wiper with washer, Single pedal travel, Travel alarm with cancellation switch, Footrests, Cup holder, 12-volt outlet, Digital clock, 24-volt cigarette lighter, Ashtray, Dome lights, Coat hook, High output dual horns, Handrails with deflector, Floor mat, Emergency exit.

Three selectable working modes, Anti-theft password protection system, On-board self-diagnostic system with memory and service interval reminders, Free Swing control, Auto-idling system, One-touch decelerator, Auto-idle engine shutdown, Boom/Bucket Spool Stroke Control (SSC), Attachment Cushion Control, Neutral safety start, Gate-lock safety shutoff, RemoteCARE® Telematics with 6 year free subscription.

**Hydraulic System**

- Open-center system, (2) variable displacement axial piston pumps, (1) gear pump for pilot controls, (1) gear pump/valve for grapple rotate, Dedicated and proprietary main control valve tuned for enhanced performance with one 4-spool valve and one 5-spool valve with auxiliary spool, Programmable auxiliary pump settings with single or double pump control, Double-acting auxiliary hydraulics and rotate circuits, Processor return line fitting, Oil cooler, O-ring face seals, High-performance 6-micron return filter, Hydraulic oil sample port, Firewall.

**Hydraulic Oil Filtration**

- Return filter ........................................................................ 6 micron
- Pilot filter ........................................................................... 8 micron
- Suction screen ..................................................................... 105 micron
Machine Equipped with 21’ 2” (6.45 m) Boom, 10’ 8” (3.25 m) Arm

<table>
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<tr>
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<td>B. Maximum reach @ ground level</td>
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<tr>
<td>C. Maximum dig depth</td>
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<tr>
<td>D. Maximum dig height</td>
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<tr>
<td>E. Maximum dump height</td>
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<tr>
<td>F. Digging depth 8’ (2.44 m) level bottom</td>
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Machine Equipped with 21’ 2” (6.45 m) Boom, 10’ 8” (3.25 m) Arm

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Boom Cylinders in High Lift Position

Boom Cylinders in Standard Position

Travel Dimensions
### Lifting Capacities

**1. Lifting capacities shown should not be exceeded.**

Weight of all lifting accessories must be deducted from the above lifting capacities. Lifting capacities for Log Loader attachment include a heel rack, but not grapple. Addition of grapple weight must be deducted from lift capacities.

Notes: Lifting capacities are limited by hydraulic capacities. Capacities marked with an asterisk (*) are limited by hydraulic capacities.

#### Radius of Load

| 10’8" (3.25 m) Arm with 21’2" (6.45 m) Boom in Standard Position and 3,459 lb. (1,569 kg) Bucket (High-Wide Undercarriage) |
| 5’0" (1.5 m) | 10’0" (3.0 m) | 15’0" (4.5 m) | 20’0" (6.0 m) | 25’0" (7.5 m) | 30’0" (9.0 m) | 35’0" (10.5 m) |
| **End** | **5’0” (1.5 m)** | **10’0” (3.0 m)** | **15’0” (4.5 m)** | **20’0” (6.0 m)** | **25’0” (7.5 m)** | **30’0” (9.0 m)** | **35’0” (10.5 m)** |
| **Side** | Lbs | Side | Lbs | Side | Lbs | Side | Lbs | Side | Lbs | Side | Lbs | Side | Lbs | Side | Lbs | Side |
| **+30° 0”** | 10,950* | 10,950* | 3,950* | 3,950* | 6,380* | 6,380* | 7,650* | 7,650* | 7,650* | 7,650* | 3,450* | 3,450* | 3,450* | 3,450* |
| **(9.0 m)** | Lbs | kg | Lbs | kg | Lbs | kg | Lbs | kg | Lbs | kg | Lbs | kg | Lbs | kg |
| **+25° 0”** | 13,600* | 13,600* | 9,150* | 9,150* | 11,500* | 11,500* | 11,500* | 11,500* | 11,500* | 11,500* | 9,150* | 9,150* | 9,150* | 9,150* |
| **(7.5 m)** | Lbs | kg | Lbs | kg | Lbs | kg | Lbs | kg | Lbs | kg | Lbs | kg | Lbs | kg |
| **+20° 0”** | 17,600* | 17,600* | 15,000* | 15,000* | 15,000* | 15,000* | 15,000* | 15,000* | 15,000* | 15,000* | 15,000* | 15,000* | 15,000* | 15,000* |
| **(6.0 m)** | Lbs | kg | Lbs | kg | Lbs | kg | Lbs | kg | Lbs | kg | Lbs | kg | Lbs | kg |
| **(4.5 m)** | Lbs | kg | Lbs | kg | Lbs | kg | Lbs | kg | Lbs | kg | Lbs | kg | Lbs | kg |
| **+10° 0”** | 54,500* | 54,500* | 46,600* | 46,600* | 46,600* | 46,600* | 46,600* | 46,600* | 46,600* | 46,600* | 46,600* | 46,600* | 46,600* | 46,600* |
| **(3.0 m)** | Lbs | kg | Lbs | kg | Lbs | kg | Lbs | kg | Lbs | kg | Lbs | kg | Lbs | kg |
| **+5° 0”** | 100,000* | 100,000* | 87,000* | 87,000* | 87,000* | 87,000* | 87,000* | 87,000* | 87,000* | 87,000* | 87,000* | 87,000* | 87,000* | 87,000* |
| **(1.5 m)** | Lbs | kg | Lbs | kg | Lbs | kg | Lbs | kg | Lbs | kg | Lbs | kg | Lbs | kg |
| **Ground** | 13,200* | 13,200* | 13,200* | 13,200* | 13,200* | 13,200* | 13,200* | 13,200* | 13,200* | 13,200* | 13,200* | 13,200* | 13,200* | 13,200* |
| **Line** | Lbs | kg | Lbs | kg | Lbs | kg | Lbs | kg | Lbs | kg | Lbs | kg | Lbs | kg |

**2. Lifting capacities are based on machine standing on firm, uniform supporting surface. User must make allowances for job conditions such as soft or uneven ground.**

**3. Lifting capacities shown do not exceed 75% of minimum tipping loads or 87% of hydraulic capacities. Capacities marked with an asterisk (*) are limited by hydraulic capacities.**

**4. Least stable position is over the side.**

**5. Operator should be fully acquainted with the Operator’s Manual & Operating Safety Booklet, furnished by LBX before operating the machine.**

**6. Capacities apply only to the machine as originally manufactured and normally equipped by LBX Company LLC.**

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**Notes:**

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## Standard Equipment

<table>
<thead>
<tr>
<th>CAB</th>
<th>ENGINE</th>
<th>UNDERCARRIAGE</th>
<th>Optional Equipment</th>
</tr>
</thead>
<tbody>
<tr>
<td>• (12) LED exterior lights; (6) cab, (2) RH corner guard, (2) arm, (2) riser</td>
<td>• EPA Tier IV Isuzu diesel engine, no DPF system to maintain</td>
<td>• Oregon OSHA/ROPS/WCB compliant forestry cab with sky roof and escape hatch</td>
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<tr>
<td></td>
<td>• Key fob with remote machine light-up functionality; (2) riser step, (3) cab</td>
<td>• Three selectable work modes</td>
<td>• Rear-Entry certified forestry cab with 48” hydraulic tilting riser</td>
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<td></td>
<td>• SCM air-suspension heated seat, sliding/reclining, adjustable armrests, lumbar support, retractable seat belt, +/- 5 degree tilt</td>
<td>• 90 amp alternator</td>
<td>• 1-1/4” front window polycarbonate - LBX requires 1-1/4” front window polycarbonate for all machines with a processing head installed.</td>
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<tr>
<td></td>
<td>• 4-position tilting consoles with memory position and hydraulic lock-out</td>
<td>• Common rail fuel injection</td>
<td>• HYDRAULICS</td>
</tr>
<tr>
<td></td>
<td>• Auto climate control a/c &amp; heat, defrost</td>
<td>• Turbocharger with intercooler</td>
<td>• Battery disconnect switch</td>
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<td></td>
<td>• Sirius® Satellite ready sound system w/ AM/FM, MP3 port, USB port, dual speakers &amp; mute button</td>
<td>• Neutral safety start</td>
<td>• Auto climate priority</td>
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<td></td>
<td>• Job ticket slot, cup holder, 12-volt accessory outlet, digital clock, 24-volt cigarette lighter, ashtray, dome light, coat hook, high output dual horn, floor mat</td>
<td>• Idle start</td>
<td>• Auto climate priority</td>
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<td></td>
<td>• 2-position LED swivel map lights w/ red ambient illumination for safety &amp; night vision compatibility</td>
<td>• Glow plug pre-heat</td>
<td>• Auto climate priority</td>
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<td></td>
<td>• High definition LCD monitor w/ full color “T” display</td>
<td>• Auto engine warm-up</td>
<td>• Auto climate priority</td>
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<td>• Anti-theft device</td>
<td>• Auto idling system</td>
<td>• Auto climate priority</td>
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<td>• Single motor dual arm intermittent/continuous windshield wiper w/washer</td>
<td>• One-touch idle</td>
<td>• Auto climate priority</td>
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<td>• Single pedal travel</td>
<td>• Dual remote fuel filters with water separation</td>
<td>• Auto climate priority</td>
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<td>• Travel alarm with cancellation switch</td>
<td>• Double element air filter with in-cab restriction indicator (SE only)</td>
<td>• Auto climate priority</td>
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<td>• CB radio &amp; antenna mounting provision</td>
<td>• Remote, full-flow engine oil filter</td>
<td>• Auto climate priority</td>
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<td>• Vandal locks with common key</td>
<td>• Grease plug engine oil drain</td>
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<td>• On-board diagnostic system</td>
<td>• EPF Engine Protection</td>
<td>• Auto climate priority</td>
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<td>• Rear view camera (full time display)</td>
<td>• Emergency engine stop</td>
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<td>• RemoteCARE® - telematics</td>
<td>• Engine oil &amp; hydraulic oil sample ports</td>
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<td>• 2-position sun shade</td>
<td>• Battery disconnect switch</td>
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<td>• AUTO CHARGE</td>
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<td>• Battery disconnect switch</td>
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</table>

## Standard & Optional Equipment

### CAB
- 24/7 Remote Monitoring and Security
- Machine Location
- Geo-fence & Curfew Range
- Actual Fuel Consumption
- Fuel Levels
- Hour Meter Reading
- Radiator Water Temperature
- Machine Working Time/Idle Time
- Attachment Working Hours
- Working Modes
- Service Maintenance Reminders
- Service Warnings
- Fuel Efficiency
- DTC notification history
- Fuel consumption
- Analytical snapshots
- Favorite list
- Utilization report
- Idle rate

Manage your Link-Belt equipment with this user friendly telematics management tool with GPS technology. The RemoteCARE App provides timely and reliable machine utilization.

### TELEMATICS With No Subscription Fee
RemoteCARE® lets you remotely monitor and track machine location, operational performance, working status and periodic maintenance requirements - now at no cost to you. It tracks and records both routine and major service intervals for your machines, giving you more flexibility and control when scheduling maintenance procedures. It also lets you be more proactive if potential failure conditions arise; whenever a diagnostic trouble code (DTC) is detected, a warning message appears on the machine display, and an e-mail alert is automatically sent to you. RemoteCARE also assists in theft prevention by offering 24/7 surveillance and geofencing capabilities.

### FREE Subscription Includes:
- 24/7 Remote Monitoring and Security
- Machine Location
- Geo-fence & Curfew Range
- Actual Fuel Consumption
- Fuel Levels
- Hour Meter Reading
- Radiator Water Temperature
- Machine Working Time/Idle Time
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### Optional Equipment
- Oregon OSHA/ROPS/WCB compliant forestry cab with sky roof and escape hatch
- Rear-Entry certified forestry cab with 48” hydraulic tilting riser
- 1-1/4” front window polycarbonate - LBX requires 1-1/4” front window polycarbonate for all machines with a processing head installed.

### HYDRAULICS
- Open-center hydraulic system
- Auto swing priority
- Auxiliary hydraulics for open/close/rotate
- Pre-set auxiliary pump settings
- Control levers pre-wired for auxiliary
- Two-speed w/auto shift & straight travel
- Attachment cushion valve
- Boom regeneration
- Boom and arm holding valves
- Centralized lube banks

### ENGINE
- Sealed and lubricated track chain
- Forestry-style upper roller brackets w/ scrapers
- Planetary drive
- Spring-applied, hydraulic release brake
- 27.5” (700 mm) 2-bar grouser
- Full-length track guards (2 piece, bolt-on)
- HD purpose-built swivel guard belly pan
- HD purpose-built upper belly pans
- HD purpose-built reinforced frame (upper & lower)
- HD purpose-built travel motor covers

### UNDERCARRIAGE
- Rear mounted fuel tank
- HD purpose-built pump & radiator doors
- HD purpose-built tank skin
- HD purpose-built full length catwalks w/non-skid edge treatment-welded
- HD purpose-built turntable bearing & swing motor
- RH corner guard w/ (2) lights and (2) horns
- Non-skid surface pads
- 15,200 lbs (6900 kg) Forestry counterweight
- ISO compliant guard and hand rails
- Large RH storage box

### ATTACHMENT
- HD boom cylinder guard
- Arm cylinder guards

### UPPERSTRUCTURE
- HD purpose-built travel motor covers

### ATTACHMENT
- “Hockey Stick” guard for RH front corner guard

## Standard Equipment

### Standard & Optional Equipment

### TELEMATICS With No Subscription Fee

### FREE Subscription Includes:

- 24/7 Remote Monitoring and Security
- Machine Location
- Geo-fence & Curfew Range
- Actual Fuel Consumption
- Fuel Levels
- Hour Meter Reading
- Radiator Water Temperature
- Machine Working Time/Idle Time
- Attachment Working Hours
- Working Modes
- Service Maintenance Reminders
- Service Warnings

### App features include...

- Machine location
- Fuel efficiency
- DTC notification history
- Fuel consumption
- Analytical snapshots
- Favorite list
- Utilization report
- Idle rate

Download Apple or Android app at lbxco.com/apps for phone & tablet.

**LBX Company** is the proud maker of quality Link-Belt excavators and is located in Lexington, KY.

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